FMM series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 250 l/min

FMM GENERAL INFORMATION

Description

High Pressure filters

In-line
Maximum working pressure up to 42 MPa (420 bar)
Flow rate up to 250 l/min

FMM is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:
- Female threaded connections up to 1 1/4", for a maximum flow rate of 250 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Low collapse filter element "N", for use with filters provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:
- Agricultural machines
- Mobile machines

Technical data

Filter housing materials
- Head
  Phosphatized cast iron: FMM 050
  Painted cast iron: FMM 150
- Housing: Phosphatized steel
- Bypass valve: Steel

Pressure
- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve
- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfiber filter elements - series N-R: 20 bar
- Microfiber filter elements - series S: 210 bar
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

Connections
In-line Inlet/Outlet

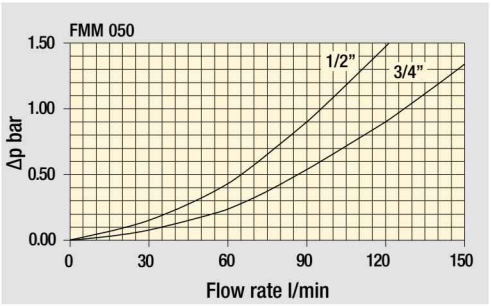
Note
FMM filters are provided for vertical mounting

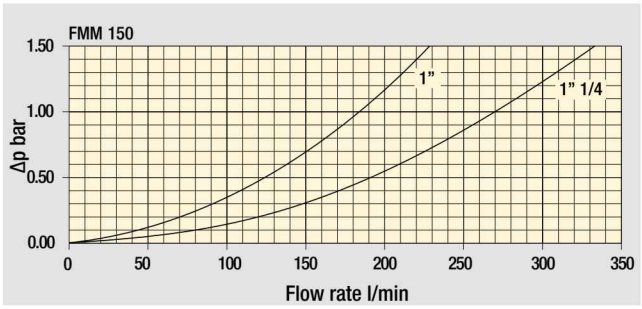
Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dm³]					
	Length	1	2	3	4	5	Length	1	2	3	4	5
FMM 050		3.11	3.48	3.90	4.36	5.54		0.34	0.48	0.63	0.81	1.23
FMM 150		7.50	9.50	10.90	-	-		0.60	1.00	1.25	-	-

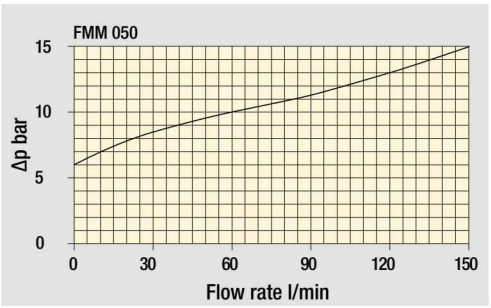
Pressure drop

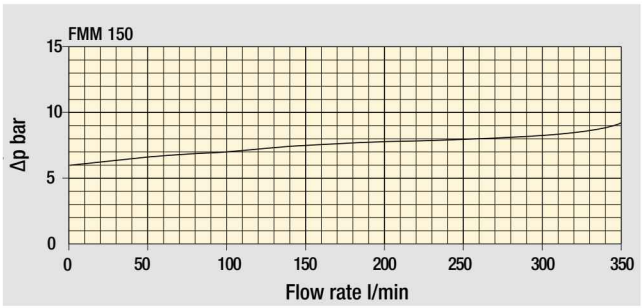
Filter housings
Δp pressure drop





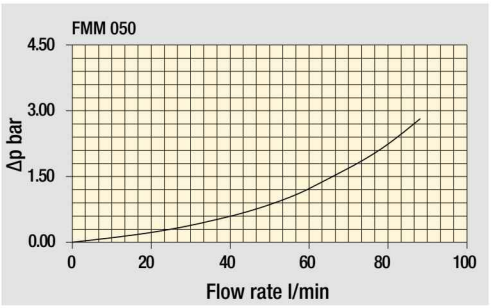
Bypass valve
pressure drop





Valves

Filter housing
with check valve



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.
Δp varies proportionally with density.

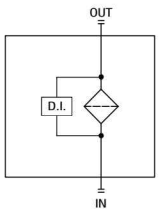
Flow rates [l/min]

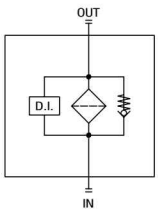
		Filter element design - N Series						Filter element design - S Series				
Filter series	Length	A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FMM 050	**1**	42	43	79	82	106	147	29	39	57	59	74
	2	52	57	85	96	121	149	45	49	76	88	114
	3	66	69	97	106	130	150	58	61	89	99	125
	4	83	89	113	115	134	152	74	80	106	108	129
	5	107	110	130	134	141	154	93	95	111	121	139
FMM 150	**1**	81	88	156	163	179	295					
	2	142	145	227	230	236	312					
	3	170	180	242	245	263	315					

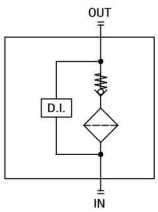
Maximum flow rate for a complete pressure filter with a pressure drop Δp = 1.5 bar.
The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
Please, contact our Sales Department for further additional information.

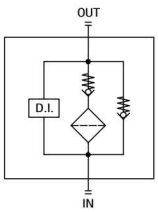
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D
FMM 050	•	•	•	•
FMM 150	•	•		









FMM FMM050

Designation & Ordering code

COMPLETE FILTER

Configuration example: FMM050 | 3 | B | A | G | A10 | N | P01

Series and size
FMM050

Length
1 | **2** | **3** | **4** | **5**

Valves

S	Without bypass
B	With bypass 6 bar
T	With check valve, without bypass
D	With check valve, with bypass 6 bar

Seals

A	NBR
V	FPM

Connections

A	M18x1.5 - ISO 6149
B	M22x1.5 - ISO 6149
C	G 1/2”
D	G 3/4”
E	1/2” NPT
F	3/4” NPT
G	SAE 8 - 3/4” - 16 UNF
H	SAE 12 - 1 1/16” - 12 UN

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp		Valves S	B	T	D
N	20 bar		•		
R	20 bar				•
S	210 bar	•		•	

Execution

P01	Upper connection for clogging indicator
P02	Without connection for clogging indicator
P03	Frontal connection for clogging indicator
Pxx	Customized

FILTER ELEMENT

Configuration example: HP050 | 3 | A10 | A | N | P01

Element series and size
HP050

Element length
1 | **2** | **3** | **4** | **5**

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Seals

A	NBR
V	FPM

Element Δp

N	20 bar
R	20 bar
S	210 bar

Execution

P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

Differential indicators

		page
DEA	Electrical differential indicator	567
DEH	Hazardous area electronic differential indicator	567-568
DEM	Electrical differential indicator	568-569
DLA	Electrical / visual differential indicator	569-570
DLE	Electrical / visual differential indicator	570
DTA	Electronic differential indicator	571
DVA	Visual differential indicator	571
DVM	Visual differential indicator	571

Additional features

		page
T2	Plug	572

FMM050

Filter length	H [mm]
1	158
2	195
3	237
4	285
5	407

Connections	R
A-B-C-D	M10
E-F-G-H	3/8" UNC